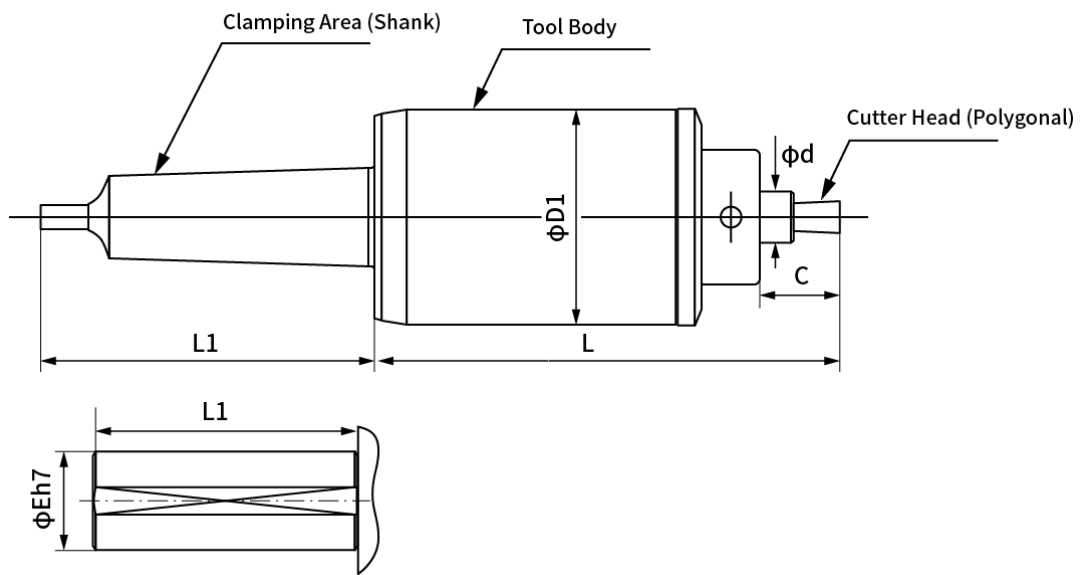


RBT Rotary Broaching Tool



(Available Dia. Ranges of Cutter: $\phi 2\text{mm}$ - $\phi 25\text{mm}$)

1) Structure Drawing

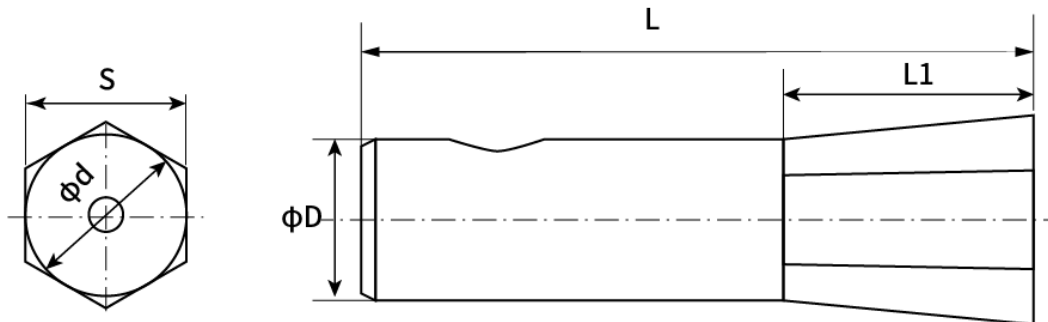


2) Specifications for Reference

Model	Dimension (Unit: mm)					Cutter Model
	Shank Size	D1	d	L	C	
RBT-BT-08MT2	Morse Taper #2 (2MT)	45	8	92	19	SC-LG8-***
RBT-BT-08MT3	Morse Taper #3 (3MT)					

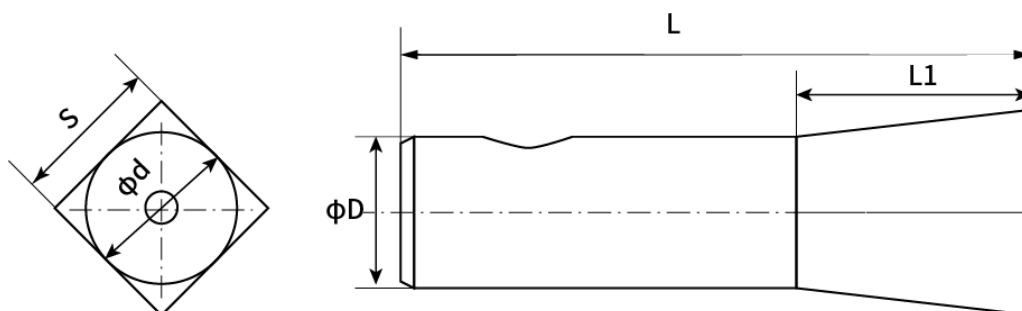
RBT-BT-08MT4	Morse Taper #4 (4MT)					
RBT-BT-08S12	$\phi 12 \times 70$					
RBT-BT-08S16	$\phi 16 \times 70$					
RBT-BT-08S20	$\phi 20 \times 70$					
RBT-BT-08S25	$\phi 25 \times 70$					
RBT-BT-16(A/B)MT3	Morse Taper #3 (3MT)	62	16	/	A=42 B=82	SC-LG16-***
RBT-BT-16(A/B)MT4	Morse Taper #4 (4MT)					
RBT-BT-16(A/B)S16	$\phi 16 \times 50$					
RBT-BT-16(A/B)S20	$\phi 20 \times 60$					
RBT-BT-16(A/B)S25	$\phi 25 \times 60$					

3) Drawing & Dimension of Hexangular Cutter



Model	Dimension (Unit: mm)			
	S	L1	L	D
SC-LG8-6-2	2	4	30	8
SC-LG8-6-2.5	2.5	5		
SC-LG8-6-3	3	6		
SC-LG8-6-4	4	7		
SC-LG8-6-5	5	9		
SC-LG8-6-6	6	10.5		
SC-LG8-6-8	8	12		
SC-LG8-6-10	10	15		
SC-LG8-6-12	12	15	65	16
SC-LG16-6-14	14	21		
SC-LG16-6-17	17	40		
SC-LG16-6-19	19	40		

4) Drawing & Dimension of Square Cutter



Model	Dimension (Unit: mm)			
	S	L1	L	D
SC-LG8-4-2	2	4	30	8
SC-LG8-4-2.5	2.5	5		
SC-LG8-4-3	3	6		
SC-LG8-4-4	4	7		
SC-LG8-4-5	5	9		
SC-LG8-4-6	6	10.5		
SC-LG8-4-8	8	12		
SC-LG16-4-10	10	15		
SC-LG16-4-11.2	11.2	17	65	16
SC-LG16-4-12.5	12.5	19		
SC-LG16-4-14	14	21		